

TECHNICAL DATA

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THIS CHEMICAL IS
FORMULATED FOR

WARNING INDUSTRIAL USE ONLY

Contact with skin or clothing or other improper handling or use of this product may result in bodily harm or other damage. Before using or mixing the contents with other substances, all labels applied to container, the applicable Technical Data Sheet and Material Safety Data Sheet should be read and specific instructions and precautions followed to assure correct use and personal safety.

CLASSIQUE STRIP PCD

INTRODUCTION

CLASSIQUE STRIP PCD is a 2 pack solvent-based stripper, specially formulated for removal of polyester powdercoat.

Coatings are dissolved from the surface faster and more effectively than acid activated strippers.

CLASSIQUE STRIP PCD completely dissolves polyester powdercoat.

It does not wrinkle the coated surface and leave areas unstripped as standard paint strippers do. Can be used effectively on steel, zinc and aluminium. It is ideal for stripping parts quickly but is not recommended as a permanent tank product, as when the two packs are mixed it has a limited useful life.

SUMMARY OF OPERATING DATA

CLASSIQUE STRIP PCD is used at ambient temperature.

OPERATIONAL RECOMMENDATIONS

MIXING RATIO 25:5 - PART A:PART B

CLASSIQUE STRIP PCD dissolves polyester powdercoat. Immersion time is dependant on film build, cure and paint type. Generally the paint film is removed at a rate of 10 micron per minute.

At the end of the immersion period parts should immediately be rinsed with water. To aid rinsing and remove reaction products from the metal surface a PASSIVATOR should be added.

Aluminium and Zinc	-	PASSIVATOR 1 (30- 50gms/litre)
Steel	-	PASSIVATOR 2 (30-50gms/litre)

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Parts will be passive and not subject to flash rusting.

Water soaked parts should not be placed in CLASSIQUE STRIP PCD as this will reduce the stripping effectiveness.

To achieve maximum stripping effectiveness, as much stripping as possible should be done in the shortest time possible. Bath will turn to sludge after 3-4 days ageing without use.

One litre of CLASSIQUE STRIP PCD will strip between 3-5 square metres of powdercoated surface approximately.

EQUIPMENT

CLASSIQUE STRIP PCD will not attack mild steel. Mild steel tanks can be used.

SAFETY

Adequate ventilation should be provided.

Operators should be equipped with rubber gloves, apron, goggles or face shields.

CLASSIQUE STRIP PCD should be immediately flushed from skin with water, if splashed in eyes flush profusely with cold running water for at least 15 minutes - SEEK MEDICAL ATTENTION.